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NON-GLYCOSIDIC AZIDES OF D-ALTRO- AND D-GULOPYRANOSE

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ABSTRACT

Starting with methyl 2-O-cyclohexylcarbamoyl-3,4-O-(2,2,2-trichloroethylidene)- α -D-altropyranoside (1), methyl 4-O-cyclohexylcarbamoyl-2,3-O-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (12), and methyl 6-O-cyclohexylcarbamoyl-2,3-O-(2,2,2-trichloroethylidene)-β-D-gulopyranoside (21), the 6-azido-6-deoxyaltroses 4, 6, 11, the 6-azido-6deoxy-D-gulose 14, the 4-azido-4,6-dideoxy-D-gulose 20, and the 4-azido-4-deoxy-Dgulose 26 were synthesised via iodinated or tosylated precursors. Additionally, two glucoconfigured azides, the 3-azido-3,6-dideoxy-D-glucose (19) and the 3-azido-3-deoxy-Dglucose (25), were obtained besides the desired 4-azido-4-deoxy-D-gulosides 20 and 26, when methyl 6-deoxy-4-O-tosyl- β -D-gulopyranoside (18) and methyl 6-0cyclohexylcarbamoyl-4-O-tosyl-G-D-gulopyranoside, respectively, were reacted with sodium azide. An X-ray analysis is presented for methyl 2,4-di-O-acetyl-3-azido-3,6-dideoxyβ-D-glucose (19).

INTRODUCTION

Azidosugars ¹⁻⁹ serve as valuable carbohydrate building blocks, e.g. as precursors to amines, ^{10. 11} acylated amines, ¹²⁻¹⁵ carbamates, ¹⁶ 1,2,3-triazole derivatives, ^{7-9, 17, 18} and glycosyl fluorides. ^{7, 8} Various natural antibiotics contain carbohydrate moieties with aminodeoxy or deoxy structures. For example, 2-amino-2-deoxy-D-gulose is part of the streptothricine molecule ^{19, 20} and 3-amino-3,6-dideoxy-D-mannose is a component of the macrolide-antibiotic natamycine (pimaricine). ^{19, 21, 22} It is well-known that also numerous 1,2,3-triazoles are biologically active. ^{23, 24} Consequently, linking them to a hydrophilic moiety could give interesting mimetic products, e.g., nucleoside analogues and reversed nucleo-side analogues accessible from azidosugars.

In this paper we describe syntheses of azides of rare monosaccharides as precursors for products mentioned above. The three starting materials 1, 12, and 21 are easily accessible by nonconventional one-pot epimerisation of methyl α -D-mannopyranoside and methyl β -D-galactopyranoside, respectively.^{25, 26} Some of the azides have been converted to fluorinated nucleosides and reversed nucleoside analogues by 1,3-dipolar cycloaddition with fluorinated dipolarophiles. The latter results are reported in separate papers.^{27, 28}

RESULTS AND DISCUSSION

The strategy of the following syntheses is largely founded on conventional methods of carbohydrate chemistry (Schemes 1-3). Starting with methyl 2-*O*-cyclohexylcarbamoyl-3,4-*O*-(2,2,2-trichloroethylidene)- α -D-altropyranoside (1),²⁵ methyl 4-*O*-cyclohexylcarbamoyl-2,3-*O*-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (12)²⁶ (see also ref. 29), and methyl 6-*O*-cyclohexylcarbamoyl-2,3-*O*-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (21),²⁶ the 6-azido-6-deoxy-D-altroses 4, 6, 11 (Scheme 1), the 6-azido-6-deoxy-D-gulose 14, the 4-azido-4,6-dideoxy-D-gulose 20, and the 4-azido-4-deoxy-D-gulose 26 were prepared (Schemes 2 and 3).

To introduce the azido group by nucleophilic substitution, either iodinated or tosylated precursors were used. The iodinated precursors, 6-deoxy-6-iodo-D-altrose **3**



R = cyclohexyl

Scheme 1: i = Bu₃SnH, AIBN, toluene, reflux;³¹ ii = Ph₃P, imidazole, I₂ toluene, reflux; iii = NaN₃, DMF, 120 °C; iv = Ac₂O, pyr, rt; v = BnBr, NaH, THF, rt; vi = MeOH, Me-ONa, reflux; vii = TosCl, pyr, rt.



R = cyclohexyl

Scheme 2: $i = Ph_3P$, imidazole, I₂, toluene, reflux; $ii = NaN_3$, DMF, 120 °C; $iii = Bu_3SnH$, AIBN, toluene, 75 °C; iv = MeOH, MeONa, reflux; v = TosCl, pyr, rt; $vi = CF_3COOH$, H₂O, 50 °C; $vii = Ac_2O$, pyr, rt.



Scheme 3: i = TosCl, pyr, rt; $ii = NaN_3$, DMF, 120 °C; $iii = Bu_3SnH$, AIBN, toluene, 75 °C; $iv = CF_3COOH$, H₂O, 50 °C; $v = Ac_2O$, pyr, rt.

(Scheme 1) and 6-deoxy-6-iodo-D-gulose 13 (Scheme 2), were synthesised from the corresponding monohydroxy derivatives 2 and 12, respectively, with the reagent system iodine/triphenyl phosphine/imidazole (procedure analogous to ref. 30). Replacement of iodide by azide was carried out with sodium azide in DMF at 120 °C. Under these reaction conditions, methyl 2-O-cyclohexylcarbamoyl-6-deoxy-6-iodo-3,4-O-ethylidene- α -Daltropyranoside (3) yielded two products, the methyl 6-azido-2-O-cyclohexylcarbamoyl-6deoxy-3,4-O-ethylidene- α -D-altropyranoside (4) (76% yield) and the by-product 5 (20%); Scheme 1. The latter, a decarbamoylated derivative of 4, was acetylated to 6 before analytical characterisation. Unlike iodo derivative 3, the methyl 4-O-cyclohexylcarbamoyl-6deoxy-6-iodo-2,3-O-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (13) reacted more selectively with sodium azide at 120 °C, i.e., the expected methyl 6-azido-4-Ocyclohexylcarbamoyl-6-deoxy-2,3-O-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (14) was isolated in 90% yield (Scheme 2). Additionally, the guloside 13 was hydrodehalogenated to methyl 4-O-cyclohexylcarbamoyl-6-deoxy-2,3-O-ethylidene- β -Dgulopyranoside (15). On heating 13 with tributylstannane/AIBN in toluene the trichloroethylidene as well as the iodomethyl group were reduced (Scheme 2) giving 15 in quantitative yield.

Various intermediates presented in the Schemes 1-3 contain, besides usual protecting groups, the acid-stable trichloroethylidene acetal and a cyclohexylcarbamoyl group. The best strategy to remove a trichloroethylidene group was a two step procedure, i.e., hydrodechlorination with Bu₃SnH/AIBN^{31, 32} followed by cleavage of the acid-labile ethylidene acetal by aqueous trifluoroacetic acid (TFA). Reduction of a trichloroethylidene group with Bu₃SnH/AIBN could not be carried out in the presence of an azido group, because the reagent attacks azido groups.³³ Therefore, we converted the trichloroethylidene moiety of D-altrose 1, D-gulose 13, and D-gulose 22 in an early synthetic step (Schemes 1-3).

Removing of carbamoyl groups was achieved by refluxing the corresponding sugar derivative with methanolic sodium methoxide.^{26, 29} Some monohydroxy sugars used as starting materials for the synthesis of deoxyiodides or tosylates were generated by selective decarbamoylation or by intramolecular rearrangements of a carbamoyl group. As shown in previous papers,^{26, 29} treatment of 4-O-carbamoyl-gulopyranosides with methanolic sodium methoxide at room temperature causes carbamoyl migration forming the corresponding 6-O-carbamoyl gulosides, whereas refluxing of the mixtures gave decarbamoylation. Recently, it was observed that sodium hydride likewise causes carbamoyl migrations in THF solution.³³ The following example shows that carbamoyl migration and benzylation may be combined under conventional benzylation conditions. Thus, methyl 2-0cyclohexylcarbamoyl-3,4-O-(2,2,2-trichloroethylidene)- α -D-altropyranoside (1) treated with sodium hydride and benzyl bromide in THF for 24 h at room temperature, gave two products, the 2-O-benzyl-6-O-cyclohexylcarbamoyl-D-altropyranoside 7 (49%) and the 2,6-di-O-benzyl-D-altropyranoside 8 (10%) (Scheme 1). A longer reaction time than 24 hours or a higher excess of benzyl bromide than given in the experimental part favoured the formation of the decarbamoylated by-product 8. The major product 7 was subsequently decarbamoylated to 9 by refluxing with methanolic sodium methoxide. Compound 9 was the precursor for the preparation of tosylate 10 (Scheme 1).

The tosylates 10, 17, and 22 were synthesised by treatment of the 6-hydroxy-Daltrose derivative 9 (prepared by decarbamoylation of 7; Scheme 1), the 4-hydroxy-6deoxy-D-gulose derivative 16 (prepared by decarbamoylation of 15; Scheme 2), and the 4hydroxy-D-gulose 21 (Scheme 3), respectively, with *p*-tosyl chloride/pyridine at room temperature. These three tosylates were heated (120 °C) with sodium azide in DMF to generate the corresponding azides by nucleophilic substitution. The results were different. As expected, 6-azido-6-deoxy-D-altroside 11 was obtained from 10 in a high yield (88%) after heating the reaction mixture for 1 h (Scheme 1). Under similar reaction conditions the 4-*O*tosylated starting material 18, prepared by deacetalation of the ethylidene derivative 17 with aqueous TFA, produced two regioisomeric azides, methyl 3-azido-3,6-dideoxy- β -Dglucopyranoside and methyl 4-azido-4,6-dideoxy- β -D-gulopyranoside. It would appear that a 3,4-epoxide is formed as intermediate. The mixture of isomeric azides was acetylated and the two di-*O*-acetyl derivatives 19 and 20 obtained were separated by column chromatography (Scheme 2). The *gluco*-configured isomer 19 crystallised from an diethyl etheracetone mixture, so that an X-ray analysis could be carried out (Figure 1).

Only elimination to methyl 6-*O*-cyclohexylcarbamoyl-4-deoxy-2,3-*O*-(2,2,2-trichloroethylidene)- β -D-*erythro*-hex-4-enopyranoside (23) was observed when the tosylated D-guloside 22 was treated with sodium azide as described above (Scheme 3). The easy elimination of *p*-toluenesulphonic acid resulted from the *trans*-diaxial arrangement of 5-H and the tosylate group.³⁴ However, after the 3-position of the 4-*O*-tosylate was deprotected, introduction of an azide moiety was favoured.

As shown in Scheme 3, the azides 25 and 26 were prepared from 22 in four steps via reduction of 22 and 2,3-deacetalation of the methyl 6-O-cyclohexylcarbamoyl-4-O-tosyl-2,3-O-ethylidene- β -D-gulopyranoside (24) with aqueous TFA giving methyl 6-O-cyclohexylcarbamoyl-4-O-tosyl- β -D-gulopyranoside. The latter was heated (120 °C) for 5 h with sodium azide in DMF yielding a mixture of two isomeric azides. The two azides resulted again by opening of the 3,4-epoxide intermediate primarily formed from methyl 6-O-



Figure 1: X-ray structure of methyl 2,4-di-O-acetyl-3-azido-3,6-dideoxy- β -D-gluco-pyranoside (19); 30% probability of the terminal ellipsoids.

cyclohexylcarbamoyl-4-*O*-tosyl- β -D-gulopyranoside. After acetylation of the mixture with acetic anhydride/pyridine, methyl 2.4-di-*O*-acetyl-3-azido-6-*O*-cyclohexylcarbamoyl-3-deoxy- β -Dglucopyranoside (25) and methyl 2,3-di-*O*-acetyl-4-azido-6-*O*-cyclohexylcarbamoyl-4-deoxy- β -Dgulopyranoside (26) were isolated by column chromatography in yields of 39 and 42%, respectively, related to 24.

The structures of the compounds 3, 4, 6-11, 13-20, and 22-26 are supported by their ¹H and ¹³C NMR spectra. In the case of 2-*O*-benzyl-6-*O*-carbamoyl- α -D-altropyranoside 7 ¹H NOE measurements were carried out. The obvious assignments of the isomers 19/20 and 25/26 to the D-gluco- and D-gulo-series, respectively, were carried out on the basis of the proton couplings. Thus, D-glucopyranose derivative 25 shows only large coupling constants (${}^{3}J_{1,2} \approx 7.9$ Hz, ${}^{3}J_{2,3} \approx 10.4$ Hz, ${}^{3}J_{3,4} \approx 10.0$ Hz, ${}^{3}J_{4,5} \approx 9.9$ Hz) as a result of the *trans*-diaxal arrangement of all pyranose ring protons. The corresponding couplings of the D-gulopyranoside 26 are ${}^{3}J_{1,2} \approx 7.6$ Hz, ${}^{3}J_{2,3} \approx 3.3$ Hz, ${}^{3}J_{3,4} \approx 4.5$ Hz, and ${}^{3}J_{4,5} \approx 2.3$ Hz. Similar data were found for the pair of isomers 19/20 (see experimental part). The structure of gluco-configured azide 19 was additionally confirmed by an X-ray analysis (Figure 1). The puckering parameters^{35, 36} of compound 19 indicate a slightly distorted ${}^{4}C_{1}$ chair conformation of the pyranose ring. With

reference to literature data of a pyranoid ring (Q = 0.56 Å, $\theta = 5^{\circ}$)³⁵, the total puckering amplitude (Q = 0.589 Å) and the magnitude of the distortion ($\theta = 7.9^{\circ}$) were determined; its φ -value was 310.2°.

For the X-ray structure determination a suitable crystal of 19 was fixed onto a glass fibre and a data collection started on a STOE-IPDS. The structure was solved by direct methods (SHELXS-86, G. M. Sheldrick, Universität Göttingen, 1986) and refined by the full matrix least-squares method of Bruker SHELXTL, Vers.5.10, Copyright 1997, Bruker Analytical X-ray Systems. All nonhydrogen atoms were refined anisotropically. The hydrogens were put into theoretical positions and refined using the riding model.

Further details of the data collection: Diffractometer: STOE IPDS; Radiation: $\lambda =$ 0.71069 Å (Mo-K_a) with graphite monochromator; crystal size: 0.50 x 0.40 x 0.30 mm³; formula: C11H17N3O6; formula weight: 287.28; temperature 200(2) K; crystal system: orthorhombic; space group: $P2_12_12_1$; unit cell dimensions: a = 8.123(1) Å, b = 9.362(1) Å, c = 19.009(2) Å; volume: 1445.6(3) Å³; Z = 4; density (calcd): 1.320 Mg/m³; absorption coefficient: 0.108 mm-1; F(000): 608; O range for data collection: 2.42 to 24.16°; index ranges: $-9 \le h \le 9$, $-10 \le k \le 10$, $-21 \le 1 \le 21$; reflections collected: 5547; independent reflections: 2104; R(int) = 0.0391, completeness to $\Theta = 24.16^{\circ}$, 94.1 %; data / restraints / parameters: 2104 / 0 / 181; goodness-of-fit on F2: 0.890; final R indices [I > 20 (I)]: R1 = 0.0315, wR2 = 0.0611; R indices (all data): R1 = 0.0495, wR2 = 0.0652; absolute structure parameter: 1.3(12); largest diff. peak and hole: 0.088 and -0.115 e/Å³. Crystallographic data (excluding structure factors) for the structure reported in this paper have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication no. CCDC-137235. Copies of the data can be obtained free of charge an application to The Director, CCDC, 12 Union Road, Cambridge CB2 1EZ, UK (fax: Int.code +(1223) 336-033; e-mail:deposit@ccdc.cam.ac.uk).

EXPERIMENTAL

¹H and ¹³C NMR: Bruker AC 250; internal standard TMS, J values in Hz. TLC: Silica gel foils 60 F_{254} (Merck). Column chromatography: Silica gel 60 (63-200 μ m)

(Merck). Melting points: Polarising microscope Leitz Laborlux 12 Pol equipped with a hot stage Mettler FP 90. Optical rotation: Polar L μ P (IBZ Meßtechnik). Chemicals: 60% suspension of NaH in paraffin oil (Fluka); AIBN (Fluka), Bu₃SnH (Aldrich), Amberlite IR 120 (Fluka).

Methyl 2-O-cyclohexylcarbamoyl-6-deoxy-3,4-O-ethylidene-6-iodo- α -D-altropyranoside (3). To a soln of methyl 2-O-cyclohexylcarbamoyl-3,4-O-ethylidene- α -Daltropyranoside (2)³¹ (1.73 g, 5.0 mmol) and Ph₃P (1.97 g, 7.50 mmol) in 15 mL dried toluene, imidazole (1.02 g, 15.0 mmol) and iodine (1.90 g, 7.50 mmol) were added and the mixture was refluxed with vigorous stirring for about 20 min (TLC control). After decanting and treatment of the solid with EtOAc (twice 10 mL), the combined organic phases were subsequently washed with 10 mL of 3% ag $Na_2S_2O_4$ soln and water (twice 10 mL), dried (MgSO₄) and concentrated under reduced pressure. The residue was purified by column chromatography ($R_f = 0.28$; heptane/EtOAc, 6:1). Yield: 2.23 g (98%), mp 121-123 °C (i-PrOH); $[\alpha]_{D}^{23}$ +66.7 (c 1.06, chloroform). ¹H NMR (250.1 MHz, CDCl₃); δ 5.38 (q, 1H, ${}^{3}J_{acetal-H/ethylidene-CH3} \approx 5.0$, acetal-H), 5.05 (dd, 1H, ${}^{3}J_{1/2} \approx 2.5$, ${}^{3}J_{2/3} \approx 4.3$, 2-H), 4.64 (d, 1H, 1-H), 4.62-4.73 (m, 1H, carbamoyl-NH), 4.16 (dd, 1H, ${}^{3}J_{3/4} \approx 5.9$, 3-H), 3.98 (dd, ${}^{3}J_{4/5} \approx 9.2, 4$ -H), 3.69 (ddd, 1H, ${}^{3}J_{5/6} \approx 2.3, {}^{3}J_{5/6'} \approx 8.8, 5$ -H), 3.54 (dd, 1H, ${}^{2}J_{6/6'} \approx 10.7, 6$ -H), 3.48 (s, 3H, MeO), 3.36-3.55 (m, 1H, cyclohexyl CH), 3.21 (dd, 1H, 6'-H), 1.85-2.01 (m, 2H, cyclohexyl CH₂), 1.53-1.78 (m, 3H, cyclohexyl CH₂), 1.31 (d, 3H, ethylidene CH₃), 1.01-1.41 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, CDCl₃): δ 155.3 (carbamoyl CO), 103.1 (acetal C), 101.0 (C-1), 75.0, 74.5, 69.1, 67.0 (C-2,3,4,5), 56.0 (MeO), 50.2 (cyclohexyl CH), 33.3, 25.4, 24.7 (cyclohexyl CH₂), 20.7 (ethylidene CH₃), 6.2 (C-6).

Anal. Calcd for C₁₆H₂₆INO₆ (455.3): C, 42.21; H, 5.76; N, 3.08. Found: C, 42.44; H, 5.83; N, 3.17.

Methyl 6-azido-2-*O*-cyclohexylcarbamoyl-6-deoxy-3,4-*O*-ethylidene- α -D-altropyranoside (4) and methyl 6-azido-6-deoxy-3,4-*O*-ethylidene- α -D-altropyranoside (5). A soln of 3 (2.28 g, 5.0 mmol) and NaN₃ (0.36 g, 5.50 mmol) in dried DMF (10 mL) was stirred for 1.5 h at 120 °C. Subsequently, the mixture was cooled down, poured on 10 g of ice and extracted with diethyl ether (3 x 10 mL). The combined organic phases were dried (MgSO₄), concentrated under reduced pressure and the residue was purified by column chromatography yielding 1.41 g (76%) of the major product 4 (heptane/EtOAc 10:1; $R_f = 0.15$) and 0.25 g (20%) of the by-product 5 (eluent exchange to toluene/EtOAc 5:1 after separation of the main spot; $R_f = 0.18$). The by-product 5 was acetylated generating 6. 4: mp 112-114 °C (i-PrOH); $[\alpha]_D^{22}$ +46.8 (*c* 1.05, chloroform); ¹H NMR (300.1 MHz, CDCl₃): δ 5.38 (q, 1H, ³J_{acetal-H/ethylidene-CH3} ≈ 4.9, acetal-H), 5.07 (dd, 1H, ³J_{1/2} ≈ 3.0, ³J_{2/3} ≈ 4.7, 2-H), 4.67 (d, 1H, ³J_{NHCH} ≈ 7.4, carbamoyl-NH), 4.63 (d, 1H, 1-H), 4.18 (dd, 1H, ³J_{3/4} ≈ 5.9, 3-H), 4.09 (dd, ³J_{4/5} ≈ 9.4, 4-H), 3.88 (ddd, 1H, ³J_{5/6} ≈ 2.9, ³J_{5/6} ≈ 6.6, 5-H), 3.50 (dd, 1H, ²J_{6/6} ≈ 13.1, 6-H), 3.43 (s, 3H, MeO), 3.41 (dd, 1H, 6'-H), 1.85-2.00 (m, 2H, cyclohexyl CH₂), 1.52-1.77 (m, 3H, cyclohexyl CH₂), 1.30 (d, 3H, ethylidene CH₃), 1.03-1.43 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, CDCl₃): δ 154.0 (carbamoyl CO), 101.7, 99.4 (C-1, acetal C), 74.3, 71.7, 69.0, 66.8 (C-2,3,4,5), 55.8 (MeO), 52.4 (C-6), 50.2 (cyclohexyl CH), 33.3, 25.4, 24.7 (cyclohexyl CH₂), 20.6 (ethylidene CH₃).

Anal. Calcd for $C_{16}H_{26}N_4O_6$ (370.4): C, 51.88; H, 7.08; N, 15.13. Found: C, 51.90; H, 7.01; N, 14.87.

5: ¹H NMR (300.1 MHz, CDCl₃): δ 5.23 (q, 1H, ³J_{acetal-H/ethylidene-CH3 \approx 4.9, acetal-H), 4.48 (d, 1H, ³J_{1/2} \approx 5.2, 1-H), 4.20 (dd, 1H, ³J_{2/3} \approx 7.7, ³J_{3/4} \approx 7.1, 3-H), 4.09 (dd, ³J_{4/5} \approx 9.4, 4-H), 3.83 (dd, 1H, 2-H), 3.80 (ddd, 1H, ³J_{5/6} \approx 3.0, ³J_{5/6} \approx 6.7, 5-H), 3.42 (s, 3H, MeO), 3.40 (dd, 1H, ²J_{6/6'} \approx 13.1, 6-H), 3.33 (dd, 1H, 6'-H), 1.29 (d, 3H, ethylidene CH₃); ¹³C NMR (75.5 MHz, CDCl₃): δ 101.7, 101.2 (C-1, acetal C), 77.1, 72.9, 69.5, 68.7 (C-2,3,4,5), 55.7 (MeO), 52.6 (C-6), 19.8 (ethylidene CH₃).}

Methyl 2-*O*-acetyl-6-azido-6-deoxy-3,4-*O*-ethylidene-α-D-altropyranoside (6). A soln of 5 (0.25 g, 1.0 mmol) in pyr/acetic anhydride (10 mL, 1:1 v/v) was stirred at rt for 10 h (TLC control). After evaporation of the solvents under reduced pressure, the oily residue was dissolved in diethyl ether (20 mL), washed with 3% aq NaHSO₄ (twice 5 mL) and water (twice 5 mL), dried (Na₂SO₄) and concentrated. The residue was purified by column chromatography (eluent: heptane/EtOAc 6:1, $R_f = 0.36$) giving 0.27 g (94%) of the syrupy product 6, $[\alpha]_D^{23}$ +43.3 (*c* 1.03, chloroform); ¹H NMR (300.1 MHz, CDCl₃): δ 5.36 (q, 1H, ³J_{acetal-H/ethylidene-CH3} ≈ 4.9, acetal-H), 5.19 (dd, 1H, ³J_{1/2} ≈ 3.7, ³J_{2/3} ≈ 5.7, 2-H), 4.60 (d, 1H, 1-H), 4.20 (dd, 1H, ³J_{3/4} ≈ 6.3, 3-H), 4.12 (dd, ³J_{4/5} ≈ 9.4, 4-H), 3.90 (ddd, 1H, ³J_{5/6} ≈ 2.9, ³J_{5/6} ≈ 6.9, 5-H), 3.49 (dd, 1H, ²J_{6/6} ≈ 13.2, 6-H), 3.43 (s, 3H, MeO), 3.41 (dd, 1H, 6'-H), 2.11 (s, 3H, acetyl CH₃), 1.31 (d, 3H, ethylidene CH₃); ¹³C NMR (75.5 MHz, CDCl₃): δ 169.5 (acetyl CO), 101.7, 99.2 (C-1, acetal C), 74.6, 72.2, 69.0, 67.6 (C-2,3,4,5), 55.8 (MeO), 52.5 (C-6), 20.9, 20.4 (acetyl CH₃, ethylidene CH₃).

Anal. Calcd for C₁₁H₁₇N₃O₆ (287.3): C, 45.99; H, 5.96; N, 14.63. Found: C, 46.08; H, 6.01; N, 14.35.

Methyl 2-O-benzyl-6-O-cyclohexylcarbamoyl-3,4-O-(2,2,2-trichloroethylidene)-a-D-altropyranoside (7) and methyl 2,6-di-O-benzyl-3,4-O-(2,2,2-trichloroethylidene)- α -D-altropyranoside (8). To a soln of methyl 2-O-cyclohexylcarbamoyl-3,4-O-(2,2,2-trichloroethylidene)- α -D-altropyranoside (1)²⁵ (1.0 g, 2.23 mmol) in anhyd THF (10 mL) a 60% suspension of NaH in paraffin oil (0.11 g, 2.79 mmol) was added with stirring at rt in portions. Then benzyl bromide (0.33 mL, 2.79 mmol) was added and stirring was continued. After 24 h the reaction was finished (TLC control) and nonreacted sodium hydride was carefully decomposed by adding of an ether/water mixture (10 mL, 1:1, v/v) in portions. The organic phase was separated and the aqueous phase was extracted with ether (twice 10 mL). The combined organic phases were washed with 3% ag NaHSO₄ soln (10 mL) and water (twice 10 mL), dried (MgSO₄) and the solvents were evaporated under reduced pressure. The residue was purified by column chromatography (heptane/EtOAc 5:1) yielding 0.59 g (49%) of the syrupy major product 7 ($R_f = 0.23$), ($[\alpha]_D^{23} + 33.8$; c 1.10, chloroform), 0.11 g (10%), of the syrupy by-product 8 ($R_f = 0.45$), ($[\alpha]_D^{25} + 32.0$; c 1.42, chloroform), and 0.15 g (15%) of non-reacted starting material 1 ($R_f = 0.08$).

7: ¹H NMR (250.1 MHz, CDCl₃): δ 7.26-7.41 (m, 5H, phenyl CH), 5.36 (s, 1H, acetal-H), 4.72 (s, 2H, benzyl CH₂), 4.52-4.71 (m, 4H, 1-H, 3-H, 4-H, carbamoyl-NH), 4.36 (dd, 1H, ³J_{5/6} \approx 3.1, ²J_{6/6'} \approx 11.9, 6-H), 4.21 (dd, ³J_{5/6'} \approx 6.2, 6'-H), 3.78-3.98 (m, 1H, 5-H), 3.62 (dd, 1H, ³J_{1/2} \approx 3.8, ³J_{2/3} \approx 6.1, 2-H), 3.39 (s, 3H, MeO), 3.32-3.59 (m, 1H, cyclohexyl CH), 1.84-2.00 (m, 2H, cyclohexyl CH₂), 1.51-1.77 (m, 3H, cyclohexyl CH₂), 1.01-1.45 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, CDCl₃): δ 155.0 (carbamoyl CO), 137.4 (phenyl C), 128.4, 128.0, 127.9 (phenyl CH) 107.6 (acetal C), 100.7 (C-1), 99.6 (CCl₃), 78.6, 76.6, 74.0, 67.1 (C-2,3,4,5), 73.0 (benzyl CH₂), 64.0 (C-6), 55.4 (MeO), 49.9 (cyclohexyl CH), 33.3, 25.4, 24.7 (cyclohexyl CH₂).

Anal. Calcd for $C_{23}H_{30}Cl_3NO_7$ (538.9): C, 51.27; H, 5.61; N, 2.60. Found: C, 51.77; H, 5.73; N, 2.58.

8: ¹H NMR (250.1 MHz, CDCl₃): δ 7.27-7.43 (m, 10H, phenyl CH), 5.35 (s, 1H, acetal-H), 4.76 (s, 2H, benzyl CH₂), 4.71 (dd, 1H, ³J_{2/3} \approx 1.9, ³J_{3/4} \approx 4.5, 3-H), 4.70 (dd, 1H, ³J_{4/5} \approx 8.8, 4-H), 4.68 (d, 1H, ³J_{1/2} \approx 4.6, 1-H), 4.65 (d, 1H, benzyl CH₂), 4.60 (d, 1H, benzyl CH₂), 3.89 (ddd, 1H, ³J_{5/6} \approx 2.7, ³J_{5/6} \approx 5.6, 5-H), 3.78 (dd, ²J_{6/6} \approx 10.9, 6-H), 3.67 (d, 1H, 6'-H), 3.63 (dd, 1H, 2-H), 3.43 (s, 3H, MeO); ¹³C NMR (75.5 MHz, CDCl₃): δ 137.9, 137.6 (phenyl C), 128.4, 127.9, 127.8, 127.6, 127.5 (phenyl CH) 107.8 (acetal C), 101.1 (C-1), 99.8 (CCl₃), 79.2 (C-3), 77.3 (C-4), 74.5 (C-2), 73.4, 72.9 (benzyl CH₂), 70.0 (C-6), 68.9 (C-5), 55.4 (MeO).

Anal. Calcd for C23H25Cl3O6 (503.8): C, 54.83; H, 5.00. Found: C, 54.58; H, 5.17.

Methyl 2-*O*-benzyl-3,4-*O*-(2,2,2-trichloroethylidene)-α-D-altropyranoside (9). Compd 7 (1.08 g, 2.0 mmol) dissolved in 1% methanolic NaOMe (15 mL) was decarbamoylated by heating the soln under reflux for 30 h. Subsequently, the reaction mixture was cooled and neutralised with an acidic ion exchanger resin (Amberlite IR-120). After evaporation of the solvent under reduced pressure and column chromatographic purification (toluene/EtOAc 7:1, $R_f = 0.27$) compd 9 was obtained in a yield of 0.53 g (60%), mp 86-88 °C (i-PrOH); $[\alpha]_D^{23}$ +52.8 (*c* 1.12, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 7.26-7.42 (m, 5H, phenyl CH), 5.37 (s, 1H, acetal-H), 4.74 (s, 2H, benzyl CH₂), 4.64-4.71 (m, 3H, 1-H, 3-H, 4-H), 3.85-3.98 (m, 1H, 6-H), 3.63-3.82 (m, 3H, 2-H, 5-H, 6'-H), 3.40 (s, 3H, MeO); ¹³C NMR (62.9 MHz, CDCl₃): δ 137.5 (phenyl C), 128.5, 128.0 (phenyl CH), 107.8 (acetal C), 100.8 (C-1), 99.7 (CCl₃), 78.5, 76.7, 73.0, 69.2 (C-2,3,4,5), 73.6 (benzyl CH₂), 62.9 (C-6), 55.5 (MeO).

Anal. Calcd for C₁₆H₁₉Cl₃O₆ (413.7): C, 46.46; H, 4.63. Found: C, 46.32; H, 4.59.

Methyl 2-*O*-benzyl-6-*O*-tosyl-3,4-*O*-(2,2,2-trichloroethylidene)- α -D-altropyranoside (10). A soln of 9 (0.41 g, 1.0 mmol) and *p*-tosyl chloride (0.24 g, 1.25 mmol) in anhyd pyridine (10 mL) was stirred for 17 h at rt (TLC control). The mixture was concentrated under reduced pressure and the residue was dissolved in diethyl ether (10 mL). Subsequently, the ethereal phase was washed with 3% aq NaHSO₄ soln (5 mL) and water (twice 5 mL), dried (MgSO₄) and concentrated under reduced pressure. The residue was purified by column chromatography (heptane/EtOAc 6:1): $R_f = 0.22$. Yield of 10: 0.53 g (94%), mp 85-87 °C (i-PrOH/ether v/v = 3/1); $[\alpha]_D^{22}$ +43.5 (*c* 1.15, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 7.76-7.84 (m, 2H, tosyl CH), 7.24-7.39 (m, 7H, 2x tosyl CH, 5x phenyl CH), 5.29 (s, 1H, acetal-H), 4.69 (s, 2H, benzyl CH₂), 4.62 (dd, 1H, ${}^{3}J_{2/3} \approx 6.0$, ${}^{3}J_{3/4} \approx 6.8$, 3-H), 4.60 (d, 1H, ${}^{3}J_{1/2} \approx 3.7$, 1-H), 4.42 (dd, 1H, ${}^{3}J_{4/5} \approx 9.3$, 4-H), 4.32 (dd, 1H, ${}^{3}J_{5/6} \approx 2.6$, ${}^{2}J_{6/6} \approx 11.0$, 6-H), 4.14 (dd, ${}^{3}J_{5/6} \approx 6.6$, 6'-H), 3.84 (ddd, 1H, 5-H), 3.62 (dd, 1H, 2-H), 3.34 (s, 3H, MeO), 2.43 (s, 3H, tosyl CH₃); 13 C NMR (75.5 MHz, CDCl₃): δ 145.0 (tosyl C-SO₃), 137.3 (phenyl C), 132.3 (tosyl C-CH₃), 129.9, 128.5, 128.0, 127.9 (tosyl CH, phenyl CH), 107.7 (acetal C), 100.6 (C-1), 99.5 (CCl₃), 78.5, 76.6, 73.4, 66.8 (C-2,3,4,5), 73.0 (benzyl CH₂), 69.1 (C-6), 55.4 (MeO), 21.7 (tosyl CH₃).

Anal. Calcd for C₂₃H₂₅Cl₃O₈S (567.9): C, 48.65; H, 4.44; S, 5.65. Found: C, 48.61; H, 4.37; S, 5.73.

Methyl 6-azido-2-*O*-benzyl-6-deoxy-3,4-*O*-(2,2,2-trichloroethylidene)-α-Daltropyranoside (11). A soln of 10 (2.84 g, 5.0 mmol) and NaN₃ (0.36 g, 5.50 mmol) in dried DMF (10 mL) was stirred for 1 h at 120 °C. The mixture was worked-up as describe for the azide 4 yielding 1.93 g (88%) of the syrupy product 11 (heptane/EtOAc 9:1; R_f = 0.29), $[\alpha]_D^{22}$ +10.6 (*c* 1.33, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 7.25-7.41 (m, 5H, phenyl CH), 5.36 (s, 1H, acetal-H), 4.74 (s, 2H, benzyl CH₂), 4.68 (d, 1H, ³J_{1/2} ≈ 3.7, 1-H), 4.68 (dd, 1H, ³J_{2/3} ≈ 6.1, ³J_{3/4} ≈ 6.9, 3-H), 4.51 (dd, 1H, ³J_{4/5} ≈ 9.2, 4-H), 3.83 (ddd, 1H, ³J_{5/6} ≈ 3.2, ³J_{5/6} ≈ 6.9, 5-H), 3.68 (dd, 1H, 2-H), 3.53 (dd, 1H, ²J_{6/6} ≈ 13.3, 6-H), 3.45 (dd, 6'-H), 3.45 (s, 3H, MeO); ¹³C NMR (75.5 MHz, CDCl₃): δ 137.4 (phenyl C), 128.5, 128.0 (phenyl CH), 107.8 (acetal C), 100.9 (C-1), 99.6 (CCl₃), 78.6, 76.7, 74.8, 68.6 (C-2,3,4,5), 73.1 (benzyl CH₂), 55.7 (MeO), 52.4 (C-6).

Anal. Calcd for $C_{16}H_{18}Cl_3N_3O_5$ (438.7): C, 43.81; H, 4.14; N, 9.58. Found: C, 44.21; H, 4.15; N, 9.48.

Methyl 4-*O*-cyclohexylcarbamoyl-6-deoxy-6-iodo-2,3-*O*-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (13). To a soln of methyl 4-*O*-cyclohexylcarbamoyl-2,3-*O*-(2,2,2-trichloroethylidene)- β -D-gulopyranoside (12)²⁶ (2.24 g, 5.0 mmol) and Ph₃P (1.97 g, 7.50 mmol) in 15 mL dried toluene, imidazole (1.02 g, 15.0 mmol) and iodine (1.90 g, 7.50 mmol) were added and the mixture was refluxed with vigorous stirring for about 25 min. (TLC control). The mixture was worked-up as described for compd 3 (R_f = 0.46; heptane-EtOAc, 6:1). Yield: 2.54 g (91%), mp 189-190 °C (MeOH), [α]_D²³ -22.5 (*c* 1.08, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 5.46 (s, 1H, acetal-H), 5.26 (dd, 1H, ³J_{3/4} ≈ 2.6, ³J_{4/5} ≈ 1.7, 4-H), 4.77 (d, 1H, ³J_{NHCH} ≈ 8.1, carbamoyl-NH), 4.66 (dd, 1H, ³J_{2/3} ≈ 4.8, 3-H),

4.38 (d, 1H, ${}^{3}J_{1/2} \approx 6.8$ 1-H), 4.34 (dd, 1H, 2-H) 3.95 (ddd, 1H, ${}^{3}J_{5/6} \approx 5.1$, ${}^{3}J_{5/6} \approx 8.8$, 5-H), 3.62 (s, 3H, MeO), 3.37-3.55 (m, 1H, cyclohexyl CH), 3.26 (dd, 1H, ${}^{2}J_{6/6'} \approx 10.6$, 6-H), 3.20 (dd, 1H, 6'-H), 1.82-1.98 (m, 2H, cyclohexyl CH₂), 1.50-1.76 (m, 3H, cyclohexyl CH₂), 1.02-1.44 (m, 2H, cyclohexyl CH₂); 13 C NMR (75.5 MHz, CDCl₃): δ 153.8 (carbamoyl CO), 106.7 (acetal C), 101.8 (C-1), 98.9 (CCl₃), 77.1, 76.6, 73.5, 67.1 (C-2,3,4,5), 57.2 (MeO), 50.2 (cyclohexyl CH), 33.1, 25.4, 24.6 (cyclohexyl CH₂), 0.8 (C-6).

Anal. Calcd for $C_{16}H_{23}Cl_{3}INO_{6}$ (558.6): C, 34.40; H, 4.15; N, 2.51. Found: C, 34.57; H, 4.34; N, 2.54.

Methyl 6-azido-4-*O*-cyclohexylcarbamoyl-6-deoxy-2,3-*O*-(2,2,2-trichloroethylidene)-β-D-gulopyranoside (14). A soln of 13 (2.79 g, 5.0 mmol) and NaN₃ (0.36 g, 5.50 mmol) in dried DMF (10 mL) was stirred for 3 h at 120 °C. Subsequently, the mixture was cooled down, poured on 10 g of ice and extracted with diethyl ether (3 x 10 mL). The combined organic phases were dried (MgSO₄), concentrated under reduced pressure and the residue was purified by column chromatography (heptane/EtOAc 10:1, $R_f = 0.30$) yielding 2.13 g (90%) of the azide 14, mp 199-201 °C (i-PrOH); $[\alpha]_D^{22}$ -74.2 (*c* 1.02, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 5.47 (s, 1H, acetal-H), 5.14 (dd, 1H, ${}^{3}J_{3/4} \approx 2.5$, ${}^{3}J_{4'5} \approx 1.5$, 4-H), 4.77 (d, 1H, ${}^{3}J_{NTICH} \approx 7.7$, carbamoyl-NH), 4.66 (dd, 1H, ${}^{3}J_{2/3} \approx 4.7$, 3-H), 4.41 (d, 1H, ${}^{3}J_{1/2} \approx 6.7$, 1-H), 4.36 (dd, 1H, 2-H), 3.97 (ddd, 1H, ${}^{3}J_{5/6} \approx 8.9$, ${}^{3}J_{5/6} \approx 3.4$, 5-H), 3.61 (s, 3H, MeO), 3.56-3.37 (m, 1H, cyclohexyl CH), 3.53 (dd, 1H, ${}^{2}J_{6/6} \approx 13.0$, 6-H), 3.20 (dd, 1H, 6'-H), 1.84-2.00 (m, 2H, cyclohexyl CH₂), 1.52-1.78 (m, 3H, cyclohexyl CH₂), 1.04-1.44 (m, 5H, cyclohexyl CH₂); 13 C NMR (75.5 MHz, CDCl₃): δ 153.7 (carbamoyl CO), 106.8 (acetal C), 101.7 (C-1), 98.9 (CCl₃), 76.8, 76.7, 72.7, 66.7 (C-2,3,4,5), 57.5 (MeO), 50.7 (C-6), 50.3 (cyclohexyl CH), 33.1, 25.4, 24.6 (cyclohexyl CH₂).

Anal. Calcd for C₁₆H₂₃Cl₃N₄O₆ (473.7): C, 40.57; H, 4.89; N, 11.83. Found: C, 40.62; H, 4.93; N, 11.68.

Methyl 4-O-cyclohexylcarbamoyl-6-deoxy-2,3-O-ethylidene- β -D-gulopyranoside (15). To a soln of 13 (0.56 g, 1.0 mmol) in toluene (10 mL) Bu₃SnH (1.4 g, 1.25 mL, 4.75 mmol) and AIBN (10 mg, 0.6 mmol) was added at 75 °C with stirring (argon atmosphere). After about 3.5 h the reaction was finished (TLC control), the mixture was shaken with 10% aq KF soln (10 mL) for 45 min and the Bu₃SnF precipitate was removed by filtration. The organic phase was washed with 3% aq NaHSO₄ soln (5 mL) and water (twice 5 mL), then dried (MgSO₄) and concentrated under reduced pressure. The residue was purified by column chromatography (toluene/EtOAc 15:1, $R_f = 0.17$) yielding 0.33 g (100%) of 15, mp 167-168 °C (i-PrOH); $[\alpha]_D^{23}$ -86.9 (*c* 1.12, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 5.45 (q, 1H, ³J_{acetal-H/ethylidene-CH3 \approx 4.9, acetal-H), 4.95 (dd, 1H, ³J_{3/4} \approx 2.5, ³J_{4/5} \approx 1.4, 4-H), 4.79 (d, 1H, ³J_{NHCH} \approx 8.0, carbamoyl-NH), 4.32 (d, 1H, ³J_{1/2} \approx 7.2, 1-H), 4.13 (dd, 1H, ³J_{2/3} \approx 5.0, 3-H), 3.99 (dd, 1H, 2-H), 3.89 (dq, 1H, ³J_{5/6}·c \approx 6.6, 5-H), 3.52 (s, 3H, MeO), 3.37-3.58 (m, 1H, cyclohexyl CH), 1.82-1.99 (m, 2H, cyclohexyl CH₂), 1.49-1.76 (m, 3H, cyclohexyl CH₂), 1.31 (d, 3H, ethylidene CH₃), 1.24 (d, 3H, 6-H), 1.01-1.44 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, CDCl₃): δ 154.7 (carbamoyl CO), 102.2 (acetal C), 101.2 (C-1), 75.0, 74.5, 69.6, 68.4 (C-2,3,4,5), 56.9 (MeO), 50.0 (cyclohexyl CH), 33.2, 25.4, 24.6 (cyclohexyl CH₂), 21.5 (ethylidene CH₃), 15.6 (C-6).}

Anal. Calcd for $C_{16}H_{27}NO_6$ (329.4): C, 58.53; H, 8.26; N, 4.25. Found: C, 58.42; H, 8.11; N, 4.21.

Methyl 6-deoxy-2,3-*O*-ethylidene-β-D-gulopyranoside (16). Compd 15 (0.66 g, 2.0 mmol) dissolved in 1% methanolic NaOMe (15 mL) was decarbamoylated by heating the soln under reflux for 35 h. Subsequently, the reaction mixture was cooled and neutralised with an acidic ion exchanger resin (Amberlite IR-120). After evaporation of the solvent under reduced pressure and column chromatographic purification (toluene/EtOAc 5:1, $R_f = 0.20$) the compd 16 was obtained in a yield of 0.29 g (71%), mp 86-88 °C (i-PrOH); $[\alpha]_D^{24}$ -100.9 (*c* 1.11, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 5.46 (q, 1H, ³J_{acetal-Hi/ethylidene-CH3} ≈ 5.0, acetal-H), 4.47 (d, 1H, ³J_{1/2} ≈ 5.0, 1-H), 4.32 (dd, 1H, ³J_{2/3} ≈ 5.9, ³J_{3/4} ≈ 2.7, 3-H), 4.13 (dd, 1H, 2-H), 3.89 (dq, 1H, ³J_{4/5} ≈ 1.8, ³J_{5/6'C} ≈ 6.6, 5-H), 3.62-3.74 (m, 1H, 4-H), 3.50 (s, 3H, MeO), 2.60-2.86 (m, 1H, 4-OH), 1.31 (d, 3H, ethylidene CH₃), 1.29 (d, 3H, 6-H); ¹³C NMR (62.9 MHz, CDCl₃): δ 102.5 (acetal C), 100.8 (C-1), 75.6, 74.0, 69.1, 69.0 (C-2,3,4,5), 56.5 (MeO), 21.2 (ethylidene CH₃), 16.6 (C-6).

Anal. Calcd for C₉H₁₆O₅ (204.2): C, 52.93; H, 7.90. Found: C, 53.00; H, 7.86.

Methyl 6-deoxy-2,3-*O*-ethylidene-4-*O*-tosyl- β -D-gulopyranoside (17). A soln of 16 (0.20 g, 1.0 mmol) and *p*-tosyl chloride (0.24 g, 1.25 mmol) in anhyd pyridine (10 mL) was stirred for 18 h at rt (TLC control). The mixture was worked-up as described for tosyl derivative 10 (toluene/EtOAc 15:1, R_f = 0.34). Yield of tosylate 17: 0.32 g (89%), mp 117-119 °C (i-PrOH); [α]_D²³ -78.5 (*c* 1.01, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ

7.75-7.84 (m, 2H, tosyl CH), 7.29-7.38 (m, 2H, tosyl CH), 5.39 (q, 1H, ${}^{3}J_{acetal-H/ethylidene-CH3} \approx 5.0$, acetal-H), 4.64 (dd, 1H, ${}^{3}J_{3/4} \approx 2.6$, ${}^{3}J_{4'5} \approx 1.6$, 4-H), 4.28 (d, 1H, ${}^{3}J_{1/2} \approx 7.1$, 1-H), 4.20 (dd, 1H, ${}^{3}J_{2/3} \approx 5.1$, 3-H), 4.00 (dd, 1H, 2-H), 3.85 (dq, 1H, ${}^{3}J_{5'C} \approx 6.6$, 5-H), 3.48 (s, 3H, MeO), 2.44 (s, 3H, tosyl CH₃), 1.28 (d, 3H, ethylidene CH₃), 1.10 (d, 3H, 6-H); ${}^{13}C$ NMR (62.9 MHz, CDCl₃): δ 145.2 (tosyl C-SO₃), 133.3 (tosyl C-CH₃), 129.9, 128.0 (tosyl CH), 102.3 (acetal C), 100.8 (C-1), 76.4, 74.6, 74.2, 68.0 (C-2,3,4,5), 56.7 (MeO), 21.4 (ethylidene CH₃), 15.8 (C-6).

Anal. Calcd for $C_{16}H_{22}O_7S$ (358.4): C, 53.62; H, 6.19; S, 8.95. Found: C, 53.62; H, 6.24; S, 9.00.

Methyl 6-deoxy-4-*O*-tosyl-β-D-gulopyranoside (18). A soln of 17 (0.36 g, 1.00 mmol) in 60% aq trifluoroacetic acid (10 mL) was stirred for about 5 h at 50 °C (TLC control). After addition of water (10 mL) the mixture was concentrated under reduced pressure. To remove water and TFA completely the residue was dissolved in 5 mL of toluene and the soln was concentrated under reduced pressure. This procedure was twice repeated followed by a column chromatographic purification of the crude product (toluene/EtOAc 1:1, $R_f = 0.27$) yielding 0.31 g (92%) of the syrupy compd **18**; $[\alpha]_D^{22}$ -65.4 (*c* 1.68, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 7.75-7.84 (m, 2H, tosyl CH), 7.29-7.38 (m, 2H, tosyl CH), 4.46 (d, 1H, ³J_{1/2} ≈ 8.1, 1-H), 4.44 (dd, 1H, ³J_{3/4} ≈ 3.6, ³J_{4/5} ≈ 1.2, 4-H), 4.18 (dd, 1H, ³J_{2/3} ≈ 3.3, 3-H), 4.08 (dq, 1H, ³J_{5/6'C} ≈ 6.6, 5-H), 3.61 (dd, 1H, 2-H), 3.49 (s, 3H, MeO), 2.43 (s, 3H, tosyl CH₃), 2.33-2.68 (m, 2H, 2-OH, 3-OH), 1.05 (d, 3H, 6-H); ¹³C NMR (62.9 MHz, CDCl₃): δ 145.3 (tosyl C-SO₃), 133.2 (tosyl C-CH₃), 130.0, 128.0 (tosyl CH), 101.2 (C-1), 79.3, 69.4, 68.4, 67.7 (C-2,3,4,5), 56.9 (MeO), 21.7 (tosyl CH₃), 15.8 (C-6).

Anal. Calcd for $C_{14}H_{20}O_7S$ (332.3): C, 50.59; H, 6.07; S, 9.65. Found: C, 50.13; H, 6.08; S, 9.31.

Methyl 2,4-di-O-acetyl-3-azido-3,6-dideoxy- β -D-glucopyranoside (19) and methyl 2,3-di-O-acetyl-4-azido-4,6-dideoxy- β -D-gulopyranoside (20). A soln of 18 (1.66 g, 5.0 mmol) and NaN₃ (0.36 g, 5.50 mmol) in dried DMF (10 mL) was stirred for 5 h at 120 °C. The mixture was worked-up as described for the azide 4. The crude product obtained after concentration of the organic phase was acetylated without further purification by treatment with acetic anhydride/pyr (10 mL, 1/1 v/v) for about 2 h at rt (TLC control). After evaporation of the solvents under reduced pressure, the oily residue was dissolved in diethyl ether (20 mL), washed with 3% aq NaHSO₄ soln (twice 5 mL) and water (twice 5 mL), and dried (Na₂SO₄). Ether was evaporated and the azides 19 and the 20 were isolated by chromatographic fractionation of the residue (toluene/EtOAc 9:1) yielding 0.63 g (44%) of the product 19 (R_f = 0.37); (mp 118-119 °C (ether/acetone); $[\alpha]_D^{23}$ -20.4 (c 1.18, chloroform) and 0.65 g (45%) of the syrupy product 20 (R_f = 0.33); $[\alpha]_D^{24}$ -43.00 (c 1.06, chloroform).

19: ¹H NMR (250.1 MHz, CDCl₃): δ 4.85 (dd, 1H, ³J_{1/2} \approx 7.9, ³J_{2/3} \approx 10.2, 2-H), 4.71 (dd, 1H, ³J_{3/4} \approx 10.2, ³J_{4/5} \approx 9.6, 4-H), 4.33 (d, 1H, 1-H), 3.55 (dd, 1H, 3-H), 3.51 (dq, 1H, ³J_{5/6} \approx 6.2, 5-H), 3.46 (s, 3H, MeO), 2.11 (s, 3H, acetyl CH₃), 2.11 (s, 3H, acetyl CH₃), 1.21 (d, 3H, 6-H); ¹³C NMR (75.5 MHz, CDCl₃): δ 169.1, 168.4 (acetyl CO), 101.5 (C-1), 73.4, 71.4, 70.9, 64.4 (C-2,3,4,5), 56.6 (MeO), 20.7, 20.7 (acetyl CH₃), 17.2 (C-6).

Anal. Calcd for $C_{11}H_{17}N_3O_6$ (287.3): C, 45.99; H, 5.96; N, 14.63. Found: C, 45.87; H, 6.09; N, 14.38.

20: ¹H NMR (250.1 MHz, CDCl₃): δ 5.43 (dd, 1H, ³J_{2/3} \approx 3.4, ³J_{3/4} \approx 4.6, 3-H), 4.97 (dd, 1H, ³J_{1/2} \approx 7.5, 2-H), 4.61 (d, 1H, 1-H), 4.11 (dq, 1H, ³J_{4/5} \approx 2.3, ³J_{5/6}· \approx 6.6, 5-H), 3.54 (dd, 1H, 4-H), 3.46 (s, 3H, MeO), 2.11 (s, 3H, acetyl CH₃), 2.03 (s, 3H, acetyl CH₃), 1.34 (d, 3H, 6-H); ¹³C NMR (62.9 MHz, CDCl₃): δ 169.5, 169.4 (acetyl CO), 99.3 (C-1), 69.1, 69.0, 67.9, 62.3 (C-2,3,4,5), 56.3 (MeO), 20.8, 20.7 (acetyl CH₃), 16.7 (C-6).

Anal. Calcd for $C_{11}H_{17}N_3O_6$ (287.3): C, 45.99; H, 5.96; N, 14.63. Found: C, 46.20, H, 5.95, N, 14.55.

Methyl 6-*O*-cyclohexylcarbamoyl-4-*O*-tosyl-2,3-*O*-(2,2,2-trichloroethylidene)β-D-gulopyranoside (22). A soln of 21 (0.45 g, 1.0 mmol) and *p*-tosyl chloride (0.24 g, 1.25 mmol) in anhyd pyridine (10 mL) was stirred for 24 h at rt (TLC control). The mixture was worked-up as described for tosyl derivative 10 (heptane/EtOAc 6:1, $R_f = 0.21$) yielding 0.55 g (92%) of tosylate 22, mp 121-123 °C (i-PrOH), $[\alpha]_D^{25}$ -56.0 (*c* 0.91, chloroform); ¹H NMR (300.1 MHz, CDCl₃): δ 7.78-7.85 (m, 2H, tosyl CH), 7.31-7.39 (m, 2H, tosyl CH), 5.38 (s, 1H, acetal-H), 4.91 (dd, 1H, ³J_{3/4} ≈ 2.6, ³J_{4/5} ≈ 1.8, 4-H), 4.67 (s, 3-H), 4.55 (d, 1H, ³J_{NH/CH} ≈ 7.6, carbamoyl-NH), 4.30-4.36 (m, 2H, 1-H,2), 4.24 (dd, ³J_{5/6} ≈ 6.0, ²J_{6/6} ≈ 10.5, 6-H), 4.01 (ddd, 1H, ³J_{5/6} ≈ 7.0, 5-H), 3.93 (dd, 1H, 6'-H), 3.50 (s, 3H, MeO), 3.36-3.50 (m, 1H, cyclohexyl CH), 2.44 (s, 3H, tosyl CH₃), 1.85-1.99 (m, 2H, cyclohexyl CH₂), 1.53-1.78 (m, 3H, cyclohexyl CH₂), 1.02-1.44 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, CDCl₃): δ 154.7 (carbamoyl CO), 145.6 (tosyl C-SO₃), 133.1 (tosyl C-CH₃), 130.1, 127.9 (tosyl CH), 106.7 (acetal C), 101.0 (C-1), 98.7 (CCl₃), 76.5, 76.0, 72.4, 70.0 (C-2,3,4,5), 61.4 (C-6), 56.9 (MeO), 50.0 (cyclohexyl CH), 33.3, 25.4, 24.7 (cyclohexyl CH₂), 21.7 (tosyl CH₃).

Anal. Calcd for C₂₃H₃₀Cl₃NO₉S (602.9): C, 45.82; H, 5.01; N, 2.32; S 5.32. Found: C, 45.75; H, 4.97; N, 2.39; S, 5.36.

Methyl 6-*O*-cyclohexylcarbamoyl-4-deoxy-2,3-*O*-(2,2,2-trichloroethylidene)-β-D-*erythro*-hex-4-enopyranoside (23). A soln of 22 (3.0 g, 5.0 mmol) and NaN₃ (0.36 g, 5.50 mmol) in dried DMF (10 mL) was stirred for 18 h at 120 °C. Then, the mixture was worked-up as described for compd 4 (heptane/EtOAc 6:1, $R_f = 0.35$) yielding 2.11 g (98%) of the syrupy product 23, $[\alpha]_D^{24}$ +48.2 (*c* 1.36, chloroform); ¹H NMR (250.1 MHz, C_6D_6): δ 5.45 (s, 1H, acetal-H), 4.88 (dd, 1H, ⁴J_{2/4} ≈ 1.0, ³J_{3/4} ≈ 3.4, 4-H), 4.76 (dd, 1H, ³J_{2/3} ≈ 6.1, 3-H), 4.60 (d, 1H, ³J_{1/2} ≈ 3.3, 1-H), 4.48-4.57 (m, 2H, 6-H), 4.27 (ddd, 1H, 2-H), 4.24 (d, 1H, ³J_{NH/CH} ≈ 7.7 carbamoyl-NH), 3.37-3.65 (m, 1H, cyclohexyl CH), 3.06 (s, 3H, MeO), 1.60-1.84 (m, 2H, cyclohexyl CH₂), 1.20-1.52 (m, 3H, cyclohexyl CH₂), 0.66-1.17 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, C_6D_6): δ 154.8 (carbamoyl CO), 150.2 (C-5), 107.1 (acetal C), 100.4 (CCl₃), 98.5 (C-1), 97.6 (C-4), 74.7, 71.4 (C-2,3), 62.9 (C-6), 56.1 (MeO), 50.1 (cyclohexyl CH), 33.3, 25.6, 24.9 (cyclohexyl CH₂).

Anal. Calcd for $C_{16}H_{22}Cl_3NO_6$ (430.7): C, 44.62; H, 5.15; N, 3.25. Found: C, 45.28; H, 5.08; N, 3.52.

Methyl 6-*O*-cyclohexylcarbamoyl-2,3-*O*-ethylidene-4-*O*-tosyl-β-D-gulopyranoside (24). Compd 22 (0.60 g, 1.0 mmol), was reduced to 24 by treatment with Bu₃SnH (1.40 mL, 5.25 mmol) and AIBN (10 mg, 0.6 mmol) in toluene (10 mL) for 2.5 h as described for 15 (eluent: toluene/EtOAc 7:1, $R_f = 0.22$). Yield of the product 24, 0.46 g (92%), mp 161-162 °C (i-PrOH); $[\alpha]_D^{22}$ -77.3 (*c* 1.06, chloroform); ¹H NMR (250.1 MHz, CDCl₃): δ 7.76-7.84 (m, 2H, tosyl CH), 7.29-7.39 (m, 2H, tosyl CH), 5.39 (q, 1H, ³J_{acetal-H/ethylidene-CH3} ≈ 4.9, acetal-H), 4.85 (dd, 1H, ³J_{3/4} ≈ 2.5, ³J_{4/5} ≈ 1.8, 4-H), 4.51 (d, 1H, ³J_{NHCH} ≈ 8.1, carbamoyl-NH), 4.31 (d, 1H, ³J_{1/2} ≈ 7.0, 1-H), 4.30 (dd, 1H, ³J_{2/3} ≈ 5.1, 3-H), 4.19 (dd, 1H, ³J_{5/6} ≈ 6.2, ²J_{6/5} ≈ 10.9, 6-H), 4.04 (dd, 1H, 2-H), 3.95 (ddd, 1H, ³J_{5/6} ≈ 6.7, 5-H), 3.82 (dd, 1H, 6'-H), 3.48 (s, 3H, MeO), 3.31-3.52 (m, 1H, cyclohexyl CH), 2.44 (s, 3H, tosyl CH₃), 1.82-1.97 (m, 2H, cyclohexyl CH₂), 1.51-1.76 (m, 3H, cyclohexyl CH₂), 1.29 (d, 3H, ethylidene CH₃), 1.00-1.42 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, CDCl₃): δ 154.7 (carbamoyl CO), 145.4 (tosyl C-SO₃), 133.1 (tosyl C-CH₃), 130.0, 128.0 (tosyl CH), 102.5 (acetal C), 100.9 (C-1), 74.8, 73.9, 73.2, 70.0 (C-2,3,4,5), 61.5 (C-6), 57.0 (MeO), 49.9 (cyclohexyl CH), 33.4, 25.4, 24.8 (cyclohexyl CH₂), 21.7, 21.4 (tosyl CH₃, ethylidene CH₃).

Anal. Calcd for C₂₃H₃₃NO₉S (499.6): C, 55.30; H, 6.66; N, 2.80; S 6.42. Found: C, 55.32; H, 6.78; N, 2.91; S, 6.31.

Methyl 2,4-di-O-acetyl-3-azido-6-O-cyclohexylcarbamoyl-3-deoxy-\beta-D-glucopyranoside (25) and methyl 2,3-di-O-acetyl-4-azido-6-O-cyclohexylcarbamoyl-4deoxy-B-D-gulopyranoside (26). Starting with methyl 6-O-cyclohexylcarbamoyl-2,3-Oethylidene-4-O-tosyl-B-D-gulopyranoside (24), compounds 25 and 26 were synthesised in 3 steps without chromatographic purification of the intermediates. First of all, compd 24 (2.50 g, 5.0 mmol) dissolved in 60% aq TFA (30 mL) was deacetalated as described for 18 (heating at 50 °C for 5 h). Secondly, the syrupy crude product obtained was dissolved in anhyd DMF (10 mL), sodium azide (0.36 g, 5.50 mmol) was added and the mixture was heated at 120 °C for about 5 h (TLC control). The work-up procedure was analogous as described for 4 with solvent evaporation under medium vacuum. Thirdly, the mixture of azides obtained above was dissolved in acetic anhydride/pyr (10 mL, 1/1 v/v) and the soln was stirred at rt for about 2 h (TLC control). After evaporation of the solvents under reduced pressure the oily residue was dissolved in diethyl ether (20 mL), washed with 3% aq NaHSO₄ soln (twice 5 mL) and water (twice 5 mL), and dried (Na₂SO₄). Ether was evaporated and the azides 25 and 26 were isolated by chromatographic fractionation of the residue (toluene/EtOAc 9 : 1, 25: $R_f = 0.13$; 26: $R_f = 0.16$). The gluco-configured azide 25 was obtained in a yield of 0.67 g (39%) related to 24, mp 125-127 °C (ether); $\left[\alpha\right]_{D}^{22}$ -10.1 (c 0.68, chloroform); the syrupy gulo-derivative 26 was isolated in a yield of 0.72 g (42%), $[\alpha]_{p}^{22}$ -55.3 (c 1.14, chloroform).

25: ¹H NMR (250.1 MHz, benzene-d₆): δ 5.25 (dd, 1H, ³J_{1/2} \approx 7.9, ³J_{2/3} \approx 10.4, 2-H), 5.20 (dd, 1H, ³J_{3/4} \approx 10.0, ³J_{4/5} \approx 9.9, 4-H), 4.44 (d, 1H, ³J_{NH/CH} \approx 7.8, carbamoyl-NH), 4.34 (dd, 1H, ³J_{5/6} \approx 4.3, ²J_{6/6} \approx 12.1, 6-H), 4.22 (dd, 1H, ³J_{5/6} \approx 2.4, 6'-H), 4.10 (d, 1H, 1-H), 3.43-

3.63 (m, 1H, cyclohexyl CH), 3.28 (dd, 1H, 3-H), 2.28 (ddd, 1H, 5-H), 3.24 (s, 3H, MeO), 1.77 (s, 3H, acetyl CH₃), 1.73 (s, 3H, acetyl CH₃), 1.64-1.93 (m, 2H, cyclohexyl CH₂), 1.15-1.55 (m, 3H, cyclohexyl CH₂), 0.66-1.15 (m, 5H, cyclohexyl CH₂); ¹³C NMR (62.9 MHz, benzene-d₆): δ 168.8, 168.5 (acetyl CO), 155.2 (carbamoyl CO), 101.9 (C-1), 73.6, 64.9 (C-3,5), 71.0 (C-2), 68.3 (C-4), 62.1 (C-6), 55.9 (MeO), 50.1 (cyclohexyl CH), 33.2, 25.7, 25.0 (cyclohexyl CH₂), 20.3, 20.2 (acetyl CH₃).

Anal. Calcd for $C_{18}H_{28}N_4O_8$ (428.44): C, 50.46; H, 6.59; N, 13.08. Found: C, 50.63; H, 6.33; N, 12.81.

26: ¹H NMR (250.1 MHz, benzene-d₆): δ 5.72 (dd, 1H, ³J_{2/3} \approx 3.3, ³J_{3/4} \approx 4.5, 3-H), 5.49 (dd, 1H, ³J_{1/2} \approx 7.6, 2-H), 4.70 (d, 1H, 1-H), 4.47 (dd, 1H, ³J_{5/6} \approx 6.8, ²J_{6/6}· \approx 11.4, 6-H), 4.33 (dd, 1H, ³J_{5/6} \approx 5.9, 6'-H), 4.16-4.28 (m, 2H, 5-H, carbamoyl-NH), 3.44-3.63 (m, 1H, cyclohexyl CH), 3.41 (dd, 1H, ³J_{4/5} \approx 2.3, 4-H), 3.27 (s, 3H, MeO), 1.67 (s, 3H, acetyl CH₃), 1.64 (s, 3H, acetyl CH₃), 1.60-1.84 (m, 2H, cyclohexyl CH₂), 1.20-1.49 (m, 3H, cyclohexyl CH₂), 0.65-1.14 (m, 5H, cyclohexyl CH₂); ¹³C NMR (75.5 MHz, benzene-d₆): δ 169.0, 168.8 (acetyl CO), 155.0 (carbamoyl CO), 99.8 (C-1), 71.5, 69.2, 68.5, 60.0 (C-2,3,4,5), 63.3 (C-6), 55.8 (MeO), 50.1 (cyclohexyl CH), 33.3, 25.6, 25.0 (cyclohexyl CH₂), 20.2, 20.2 (acetyl CH₃).

Anal. Calcd for C₁₈H₂₈N₄O₈ (428.44): C, 50.46; H, 6.59; N, 13.08. Found: C, 50.66, H, 6.45, N, 12.74.

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